

LEVELI



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THESIS



EXPERIMENTAL AVAILABILITY TABLES FOR FINITE SPARES BACKLOGS

by

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Experimental Availability Tables for Finite Spares Backlogs

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ABSTRACT

Experimental tables of availabilities at time t are obtained for a device whose performance is described by an alternating renewal process with a finite number of failure-renewal cycles, corresponding to having a finite spares backlog. Failure and repair rates are assumed to be constant, and attention is restricted to cases in which the repair rate is larger than the failure rate.

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I. INTRODUCTION

The most commonly encountered working definition of the "availability" of a device,

$$(1.1) Availability = \frac{MTTF}{MTTF + MTTR}$$

represents the long-term or steady-state probability that
the device will be found in an "up" or functioning condition
when two specific conditions are satisfied. One condition is
that there is an alternation of failure and repair cycles
in which times to failure and times to repair are independent
realizations from some failure and repair distributions
satisfying minimal regularity conditions. The second, and
here most important condition, is that the alternation of
failure and repair continues indefinitely, so that the
performance of the device is described by a standard alternating
renewal process.

For many equipments, the second condition cited above implies access to an infinite backlog of spares. In many operational contexts this sort of spares support cannot be realistically assumed.

If availability is considered to derive from an alternating renewal process with a finite number of cycles, corresponding to a finite backlog of spares, then expressions for availability become complex as compared with equation (1.1).

This thesis is devoted to computational experiments with some "finite spares" availability expressions. The end objective of such experiments is to be able to determine the circumstances in which equation (1.1) furnishes an adequate approximation, or alternately to be able to provide computationally feasible alternatives to its use.

II. MATHEMATICAL MODEL

The mathematical model on which the usual expressions for the availability of a device are based is an alternating renewal process with an infinite number of failure-repair cycles. In situations where repair requires replacement of a failured device by a spare, this corresponds to having an infinite number of spares. The model studied here is modified to allow only a finite number of failure-repair cycles, corresponding to having a finite number of spares.

The simplest assumptions about failure and repair times are made; failure rates are constant, and repair rates are constant. Only those processes that begin with a functioning device installed are considered.

In greater detail, the failure-repair process considered is as shown in figure 2.1.

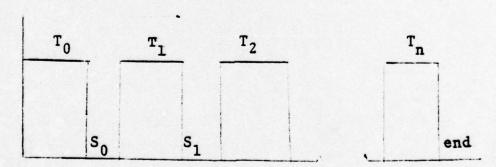


Figure 2.1 Failure-repair process.

where n is the number of spares, T_0 is the time to failure for the original device, T_1 , T_2 ,..... T_n are the times to failure for the n spares, and S_0 , S_1 ,..... S_{n-1} are the times to replace the original device and the first n-1 spares. It is assumed that T_0 , S_0 , T_{n-1} , S_{n-1} , T_n are independent random variables, and that T_0 ,....., T_n are exponentially distributed with failure rate λ , while S_0 ,..... S_{n-1} are exponentially distributed with repair rate η .

The availability at time t, $A_n(t)$, of the original device, supported by its backlog of n spares, is the probability that the process shown in Figure 2.1 is in an "up" condition at time t; i.e., that at time t either the original device or one of its spares is installed and still functioning.

The increment in availability at time t due to the k^{th} spare, $I_k(t)$ is defined by

(2.1)
$$I_k(t) = A_k(t) - A_{k-1}(t) \quad k = 1, \dots, n.$$

Before proceeding to a derivation of expressions for $I_n(t)$ and $A_n(t)$ in a general case, two special cases are considered; repair rate η equal to infinity, and repair rate η equal to failure rate λ . These are boundary cases for the cases of likely practical interest, in which it is reasonable to expect that repair rate will exceed failure rate.

In any case, $A_0(t)$, availability at time t with no spares is given by

(2.2)
$$A_0(t) = P[T_0 > t] = e^{-\lambda t}, t \ge 0.$$

In the following sections, it will be convenient to let

(2.3)
$$U_{n} = T_{0} + \dots + T_{n},$$

$$V_{n} = S_{0} + \dots + S_{n},$$

$$W_{n} = U_{n} + V_{n}$$

$$= (S_{0} + T_{0}) + \dots + (S_{n} + T_{n}).$$

A. REPAIR RATE EQUAL TO INFINITY

The simplest case is the one in which no time is required to repair a failed unit, provided a spare unit is available.

In this case the contribution of the first spare is

(2.4)
$$I_1(t) = \int_0^t P[T_1 > t-s|U_0 = s] f_{U_0}(s) ds$$

where

$$f_{U_0}(s) = \lambda e^{-\lambda s}, s \ge 0$$
,

is the gamma $\{1,\lambda\}$ density. Thus

(2.5)
$$I_1(t) = \int_0^t e^{-\lambda(t-s)} \lambda e^{-\lambda s} ds$$

$$= \lambda e^{-\lambda s} t,$$

and the availability of a system having one spare is

(2.6)
$$A_{1}(t) = A_{0}(t) + I_{1}(t)$$
$$= e^{-\lambda t} (1 + \lambda t)$$

The contribution of the second spare is

(2.7)
$$I_2(t) = \int_0^t P[T_2 > t-s|U_1 = s]f_{U_1}(s) ds$$
,

where

$$f_{U_1}(s) = \frac{\lambda^2 s e^{-\lambda s}}{\Gamma(2)}, s \ge 0$$
,

is the gamma $\{2,\lambda\}$ density. Thus

(2.8)
$$I_2(t) = \int_0^t e^{-\lambda(t-s)} \frac{\lambda^2 s e^{-\lambda s}}{\Gamma(2)} ds$$
$$= (\lambda t)^2 e^{-\lambda t} \frac{1}{2!} ,$$

and the availability of a system having two spares is

(2.9)
$$A_2(t) = e^{-\lambda t} (1 + \lambda t + \frac{(\lambda t)^2}{2!})$$
.

Generally, the contribution of the nth spare is

(2.10)
$$I_n(t) = \int_0^t P[T_n > t-s|U_{n-1} = s]f_{U_{n-1}}(s) ds$$
,

where

$$f_{U_{n-1}}(s) = \frac{\lambda^n s^{n-1} e^{-\lambda s}}{\Gamma(n)}, s \ge 0,$$

is the gamma $\{n,\lambda\}$ density. Thus

(2.11)
$$I_{n}(t) = \int_{0}^{t} e^{-(t-s)} \frac{\lambda^{n} s^{n-1} e^{-\lambda s}}{\Gamma(n)} ds$$
$$= (\lambda t)^{n} e^{-\lambda t} \frac{1}{n!},$$

and the availability of a system having n spares is

(2.12)
$$A_n(t) = e^{-\lambda t} (1 + \lambda t + \frac{(\lambda t)^2}{2!} + \dots + \frac{(\lambda t)^n}{n!})$$

Availabilities $A_n(t)$ obtained from equation (2.12) are shown in table 1. In this table n represents the number of spares, and the contribution $I_n(t)$ of the n^{th} spare can be found by subtracting $A_{n-1}(t)$ from $A_n(t)$. The availabilities shown in the last column are for an alternating renewal process with an infinite number of failure-repair cycles. This corresponds to having an infinite number of spares.

B. REPAIR RATE EQUAL TO FAILURE RATE

The failure-repair process considered is that in which failure times and repair times are exponentially distributed with equal rates, i.e., $\lambda = \eta$.

.9999 1,0000 1,0000 1,0000 1,0000 1,0000 1,0000 1.0000 1.0000 .9998 1.0000 1,0000 A₉(¢) 1.0000 1.0000 1,0000 .9319 .9962 9826. .8472 .7291 $A_8(t)$ œ $A_7(t)$ 1,0000 1.0000 .7440 6866. 9998. . 5987 1.0000 .9881 .9489 1.0000 1.0000 6666. .6063 .9955 .9665 .8893 .7622 .4497 $A_1(t) A_2(t) A_3(t) A_4(t) A_5(t) A_6(t)$ 6666. 1.0000 .9994 .9834 .6160 .4457 .3007 .9161 .7851 6866. 8666. .4405 .9963 .8153 .6288 .1730 .9473 .2851 $A_n(t)$ for the case $\eta t =$.2650 .0818 .9982 .1512 .9927 .9810 .6472 .4335 .8571 8266. 9886. .9595 .4232 .1247 .0620 .9197 1919. .2381 .0296 .9735 .8266 .0404 .0073 8606 7358 4060 1991 0916 Table 1 . 25 . 50 .75

1.0000

1.0000

 $A_{10}(t)$ $A_{\infty}(t)$

8

10

1,0000

1,0000

1.0000

1.0000

1.0000

1.0000

1.0000

1,0000

1.0000

1666.

6866.

1.0000

.9972

.9919

1.0000

.9863

.9682

1,0000

9574

1916.

1.0000

.9015

.8305

In this case, the contribution of the first spare is

(2.13)
$$I_1(t) = \int_0^t P[T_1 > t-s|W_0 = s]f_{W_0}(s) ds$$
,

where

$$f_{W_0}(s) = \frac{\lambda^2 s e^{-\lambda s}}{\Gamma(2)}, s \ge 0$$

is the gamma $\{2,\lambda\}$ density. Thus

(2.14)
$$I_{1}(t) = \int_{0}^{t} e^{-\lambda(t-s)} \frac{\lambda^{2} s e^{-\lambda s}}{\Gamma(2)} ds$$
$$= \frac{\lambda^{2} e^{-\lambda t}}{\Gamma(2)} \frac{t^{2}}{2},$$

and the availability of a system having one spare is

$$A_1(t) = A_0(t) + I_1(t)$$

= $e^{-\lambda t} \left(1 + \frac{(\lambda t)^2}{2!}\right)$.

Generally, the contribution of the nth spare is

(2.15)
$$I_n(t) = \int_0^t P[T_n > t-s|W_{n-1} = s]f_{W_{n-1}}(s) ds$$
,

where

$$f_{W_{n-1}}(s) = \frac{\lambda^{2n}s^{2n-1}e^{-\lambda s}}{\Gamma(2n)}, s \ge 0$$

is the gamma $\{2n,\lambda\}$ density. Thus

$$(2.16) I_n(t) = \int_0^t e^{-\lambda(t-s)} \frac{\lambda e^{-\lambda s}}{\Gamma(2n)} (\lambda s)^{2n-1} ds$$

$$= \frac{\lambda^{2n} e^{-\lambda t}}{(2n-1)!} \int_0^t s^{2n-1} ds$$

$$= \frac{(\lambda t)^{2n} e^{-\lambda t}}{(2n)!},$$

and the availability of a system having n spares is

(2.17)
$$A_n(t) = e^{-\lambda t} \left(1 + \frac{(\lambda t)^2}{2!} + \dots + \frac{(\lambda t)^{2n}}{(2n)!}\right)$$
.

C. REPAIR RATE GREATER THAN FAILURE RATE

The failure-repair process considered in this section is visualized as one in which the repair rate is greater than the failure rate. This influences the format in which the results are displayed.

In this case, the contribution of the nth spare is

(2.18)
$$I_n(t) = \int_0^t P[T_n > t-s|W_{n-1} = s] f_{W_{n-1}}(s) ds$$
,

where

$$f_{W_{n-1}}(s) = \int_{0}^{t} f_{V_{n-1}}(s) f_{U_{n-1}}(t-s) ds$$
,

Table 2 $A_n(t)$ for the case $nt = \lambda t$

8		A _∞ (t)	.8033	.6839	.6116	.5677	.5092	.5012	. 5002	.5000	.5000	.5000
10		A ₁₀ (t)	.8033	.6839	.6116	. 5677	. 5092	. 5012	. 5002	. 5000	. 5000	.5000
6		A ₉ (t)	.8033	.6839	.6116	. 5677	. 5092	. 5012	. 5002	. 5000	. 5000	. 5000
∞		A ₈ (t)	.8033	.6839	9119.	.5677	. 5092	.5012	.5002	. 5000	. 5000	.4997
7		A ₇ (t)	.8033	.6839	.6116	.5677	. 5092	.5012	. 5002	. 5000	4996	. 4983
9		A ₆ (t)	.8033	.6839	9119.	.5677	.5092	.5012	. 5001	. 4995	4974	.4912
s		A ₅ (t)	.8033	.6839	9119.	.5677	.5092	.5012	.4995	.4961	.4861	.4648
4		A4(t)	.8033	.6839	.6116	.5677	.5091	.5004	.4942	.4779	.4448	.3939
м		A3(t)	.0833	.6839	9119.	.5677	.5083	.4923	.4644	.4127	.3416	.2635
2		A ₂ (t)	.8033	.6839	.6114	.5671	.4962	.4419	.3602	.2664	.1809	.1145
n 1	. (F)	A ₁ (t)	.8031	.6823	.6052	.5518	.4060	.2738	.1648	.0910	.0471	.0233
	$A_n(t)$	λt	.25	.50	.75	1	7	3	4	2	9	7

and

$$f_{V_{n-1}}(s) = \frac{\eta^n}{\Gamma(n)} s^{n-1} e^{-\eta s}, s \ge 0$$
,

is the gamma $\{n,\eta\}$ density,

while

$$f_{U_{n-1}}(t-s) = \frac{\lambda^n}{\Gamma(n)} (t-s)^{n-1} e^{-\lambda(t-s)}, t-s \ge 0$$
,

is the gamma $\{n,\lambda\}$ density. Thus

(2.19)
$$I_n(t) = \int_0^t e^{-\lambda(t-s)} \int_0^s \frac{\eta^n}{\Gamma(n)} u^{n-1} e^{-\eta u} \frac{\lambda^n}{\Gamma(n)} (s-u)^{n-1}$$

 $e^{-\lambda(t-s)} du ds$

Inverting the order of integration, equation (2.19) becomes

$$(2.20) I_{n}(t) = \int_{0}^{t} \int_{u}^{t} e^{-\lambda(t-s)} \frac{\eta^{n}}{\Gamma(n)} u^{n-1} e^{-\eta u} \frac{\lambda^{n}}{\Gamma(n)} (s-u)^{n-1}$$

$$\cdot e^{-\lambda(s-u)} ds du$$

$$= e^{-\lambda t} \frac{\eta^{n} \lambda^{n}}{\{\Gamma(n)\}^{2}} \int_{0}^{t} u^{n-1} e^{-(\eta-\lambda)u} \int_{u}^{t} (s-u)^{n-1} ds du.$$

Let v = s - u. Then

$$\int_0^t (s-u)^{n-1} ds = \int_0^{t-u} v^{n-1} dv = \frac{(t-u)^n}{n}.$$

Thus equation (2.20) reduces to

(2.21)
$$I_n(t) = e^{-\lambda t} \frac{\eta^n \lambda^n}{\Gamma(n)\Gamma(n+1)} \int_0^t u^{n-1} (t-u)^n e^{-(\eta-\lambda)u} du$$
,

and the availability of a system having n spares is

(2.22)
$$A_n(t) = A_0(t) + I_1(t) + \dots + I_n(t)$$
.

Note than when $\eta = \lambda$, equation (2.21) reduces to equation (2.16), since then

$$I_n(t) = e^{-\lambda t} \frac{\lambda^{2n}}{\Gamma(n)\Gamma(n+1)} \int_0^t u^{n-1} (t-u)^n du$$
.

Let u = tv. Then

$$\int_{0}^{t} u^{n-1}(t-u)^{n} du$$

$$= \int_{0}^{t} (tv)^{n-1} \{t(1-v)\}^{n} tdv$$

$$= t^{2n} \int_{0}^{t} v^{n-1}(1-v)^{n} dv$$

$$= t^{2n} \frac{\Gamma(n)\Gamma(n+1)}{\Gamma(2n+1)}$$

so that

$$I_{n}(t) = \frac{e^{-\lambda t} \lambda^{2n}}{\Gamma(n)\Gamma(n+1)} t^{2n} \frac{\Gamma(n)\Gamma(n+1)}{\Gamma(2n+1)}$$
$$= \frac{(\lambda t)^{2n} e^{-\lambda t}}{(2n)!}.$$

III. APPROXIMATION OF THE MATHEMATICAL MODEL

In section II, we derived a mathematical model for availability.

In this section, we discuss methods of approximation to obtain numerical values of availability.

A. EXPONENTIAL EXPANSION APPROXIMATION

The integral in equation (2.21) can be approximated by expanding its exponential term, i.e.,

(3.1)
$$e^{-(\eta-\lambda)} = 1 - (\eta-\lambda)u + \frac{(\eta-\lambda)^2}{2!}u^2 - \dots$$

Thus the integral becomes

$$(3.2) \int_{0}^{t} u^{n-1} (t-u)^{n} \{1-(\eta-\lambda)^{u} + \frac{(\eta-\lambda)^{2}}{2!} u^{2} - \dots \} du$$

$$= \int_{0}^{t} u^{n-1} (t-u)^{n} du$$

$$- (\eta-\lambda) \int_{0}^{t} u^{n} (t-u)^{n} du$$

$$+ \frac{(\eta-\lambda)^{2}}{2!} \int_{0}^{t} u^{n+1} (t-u)^{n} du$$

We know that,

$$\int_0^t u^{n-1} (t-u)^n du = t^{2n} \frac{\Gamma(n)\Gamma(n+1)}{\Gamma(2n+1)}.$$

Thus equation (3.2) becomes

(3.3)
$$I_{n}(t) = \frac{e^{-\lambda t} \eta^{n} \lambda^{n}}{\Gamma(n) \Gamma(n+1)} \left\{ t^{2n} \frac{\Gamma(n) \Gamma(n+1)}{\Gamma(2n+1)} - (\eta - \lambda) t^{2n+1} \frac{\Gamma(n+1) \Gamma(n+1)}{\Gamma(2n+2)} + \frac{(\eta - \lambda)^{2} t^{2n+2}}{2!} \frac{\Gamma(n+2) \Gamma(n+1)}{\Gamma(2n+3)} - \dots \right\}$$

$$= \frac{e^{-\lambda t} (\eta t)^{n} (\lambda t)^{n}}{\Gamma(n)} \left\{ \frac{\Gamma(n)}{\Gamma(2n+1)} - (\eta t - \lambda t) \frac{\Gamma(n+1)}{\Gamma(2n+2)} + \frac{(\eta t - \lambda t)^{2}}{2!} \frac{\Gamma(n+2)}{\Gamma(2n+3)} - \dots \right\}$$

Computational experiments, with the approximation represented by equation (3.3) have indicated unsatisfactory convergence behavior when $(\eta t-\lambda t)$ is large, a case of some practical interest, and so this approach was not pursued.

B. SIMPSON'S RULE APPROXIMATION

The integral in equation (2.21) can be approximated by using Simpson's rule.

Let $v = \frac{u}{t}$. Then

(3.4)
$$\int_0^t u^{n-1} (t-u) e^{-(\eta-\lambda)u} du$$

$$= \int_0^1 (tv)^{n-1} \{t(1-v)\}^n e^{-(\eta-\lambda)tv} t dv$$

$$= t^{2n} \int_0^1 v^{n-1} (1-v)^n e^{-(\eta t-\lambda t)v} dv .$$

Thus equation (2.21) becomes

(3.5)
$$I_n(t) = e^{-\lambda t} \frac{(\eta t)^n (\lambda t)^n}{\Gamma(n)\Gamma(n+1)} \int_0^1 v^n (1-v)^n e^{-(\eta t - \lambda t)V} dv$$
.

Now Simpson's rule can be applied to the integral in equation (3.5) to obtain numerical values of availability.

Simpson's rule as applied is

$$(3.6) \int_{a}^{b} f(x) dx = \frac{h}{3} (y_1 + 4y_2 + 2y_3 + 4y_4 + \dots + 2y_{m-1} + 4y_m + y_{m+1})$$

where

$$h = \frac{b-a}{m}$$

and
$$X_1 = a, X_2 = a+h, \dots, X_{m+1} = a+mh = b,$$

while
$$y_1 = f(X_1), y_2 = f(X_2), \dots, y_{m+1} = f(X_{m+1})$$
.

IV. TABLE

In this section experimental tables of availabilities $A_n(t)$ are shown, which were obtained from the mathematical model evaluated using Simpson's rule, i.e., using equation (3.6) to evaluate equation (3.5) with m = 500, $X_1 = 0.0001$ and $X_{501} = 0.9999$. The reason for choosing m = 500 is that computational experiments with choices of m greater than or equal to 500 gave a stable and accurate result.

In these tables n represents the number of spares, and the contribution of the n^{th} spare $I_n(t)$ can be found by subtracting $A_{n-1}(t)$ from $A_n(t)$.

The availabilities shown in this section, Table 3-12, are for cases in which $\eta t > \lambda t$.

The availabilities shown in the last column are for an alternating renewal process with an infinite number of failure-repair cycles. This corresponds to having an infinite number of spares.

.9639 9698. .8333 .8000 .7692 .9877 9126 .9091 .7407 .9524 8 A₁₀(t) 9876 .9756 .9638 .9524 .9091 9698. .8333 .7998 .7686 .7388 10 $A_9(t)$ 9876 .9756 .9638 8692 .8332 .7663 .9524 .9091 .7333 .7991 6 A₈(5) .9756 .9638 .8323 .7960 .7581 .7165 9876 .9524 1606. .8694 œ $A_7(t)$ 9876 .9756 .9638 0606. .8686 .8284 .7845 .6746 .9524 .7337 A₆(t) 9876 .9756 .9085 .8646 .7510 .9638 .9524 .8138 .6752 .5900 9 $A_{S}(t)$ 9876 .9756 .9638 .8480 .7704 .5640 .9523 .9054 .6728 .4551 S $A_2(t) A_3(t) A_4(t)$ 9876 9126 .9635 .9512 .8902 . 7958 .6701 .5320 .4014 .2904 .9748 .4963 9886. .8342 .2250 .9604 .6714 .3429 .9432 .1421 Table 3 $A_n(t)$ for nt = 20.2812 .9863 .6855 .4587 .1625 0060. .0485 .9372 .8990 .9663 7 A₁ (t) 0996 9010 .0222 8213 .1042 .0487 .7347 .2152 .4194 .0100 A_n(t) . 25 .75 .5

.9938 9876 9816 .9756 .9302 .8889 9698. $A_{\infty}(t)$ 1606. .9524 .8511 A₁₀(t) .9938 .9816 9886. .9756 .8873 .8853 .9524 .9302 8806. .8637 10 $A_9(t)$.9938 9876 9816. .9756 .9078 .8107 .9524 .9301 .8832 .8522 6 A₈(t) .9938 9876 .9816 .9756 .9523 .9295 .9042 .7603 .8242 .8711 .9938 9816 .9756 A₇(t) 9876 .9521 .9268 .6722 .8924 .8404 .7661 A₆(t) 9876 .9816 .9756 .9169 9098. .7748 .6645 .9938 .9507 .5424 $A_5(t)$.9815 .9938 9876 .9753 .9444 .8866 .7888 .6889 .5174 .3843 .9810 .2285 $A_4(t)$.9938 .9875 .9735 .9204 .8112 .6573 .4923 .3448 A₃(t) .6629 .9937 .9864 .9765 .9623 .8480 .4672 .3036 .1854 .1079 Table 4 $A_n(t)$ for nt = 40A₂(t) 6606. .9920 .4416 .9760 .9486 .6823 .2591 .1421 .0743 .0374 8696. A₁(1) .8242 .7355 .4127 .2069 .9058 .0975 .0441 .0195 .0084 A_n(t) .25 .75 .5

Table 5 $A_n(t)$ for nt = 60

8		A _∞ (t)	6366.	7166.	.9877	.9836	.9677	.9524	.9375	.9231	1606.	.8955
10		$A_{10}(t)$	8366.	.9917	9886.	.9836	.9677	.9523	.9369	.9197	.8973	.8649
6		A ₉ (t)	8566.	.9917	.9876	.9836	.9677	.9521	.9351	.9127	.8786	.8275
∞		A ₈ (t)	.9958	7166.	9876	.9836	. 9677	.9511	.9293	.8945	.8389	.7603
7		$A_7(t)$	8366.	.9917	9876	.9836	.9673	.9471	.9129	.8537	.7658	.6554
9		A ₆ (t)	8366.	.9917	9876	.9835	.9654	.9341	.8728	.7751	.6500	.5150
s		A ₅ (t)	8566.	.9917	.9875	.9832	.9575	.8977	.7902	.6475	.4954	.3565
4		A4(t)	8366.	.9916	6986.	.9810	.9298	.8139	.6494	.4759	.3247	.2088
23		$A_3(t)$.9957	.9903	.9819	9896.	.8516	.6584	.4563	. 2905	.1733	.0983
7		$A_1(t) A_2(t) A_3(t)$.9939	.9792	.9523	.9133	.6807	.4356	.2519	.1360	8690.	.0345
1	-	A ₁ (t)	.9710	.9071	.8251	.7356	.4104	.2042	.0954	.0428	.0187	.0080
п	A _n (t)	λt	. 25	5.	.75	1.	2.	3.	4.	5.	.9	7.

6966. .9938 .9907 .9877 .9756 .9639 .9524 9412 .9302 .9195 A₁₀(t) .9876 8966. 9066. .9638 .9937 9226 .9515 .9363 .9136 .8776 10 .8326 A₉(t) 8966. .9937 9066. .9876 .9756 .9635 .9272 .8903 .9491 6 A₈(t) 8966. 9816 .9622 .9937 9066. .9755 .9419 .9052 .8439 .7565 8 $A_7(t)$ 8966. 9816 .9750 .9937 9066. .9574 .9226 .8588 .7630 .6439 A₆(t) 8966. .9937 9066. .9875 .9729 .9425 .8780 .7736 .6408 .4997 9 8966. A₅(t) .9937 .9905 .9872 .9641 .9028 .7899 .6406 .4835 .3424 2 A4(t) 8966. .9936 8686. .9848 .8148 .4673 .3146 .9344 .6448 .1994 A₃(t) 1966. .6559 .9922 .9845 .9717 .2840 .1675 .8531 .4507 .0938 $A_2(t)$.9949 .4325 .9149 8086. .9541 8619. .2484 .1330 .0332 .0677 9116 .9077 .8253 .7355 .4093 .2029 A 1(t) .0944 .0422 .0183 .0078 A_n(t) .25 .75 .5

8

Table 6 $A_n(t)$ for nt = 80

.9975 .9925 9615 .9950 6046 .9346 9901 9804 9524 .9434 8 A₁₀(t) .9974 .9949 .9924 0066. .9804 .9708 .9604 .9464 .9232 .8843 10 $A_9(t)$.9949 .9576 .8343 .9974 0066. .9358 .8967 .9924 .9804 .9704 6 A₈(t) .9803 .9974 .9949 .9924 0066. 6896. .9494 .9113 .8461 .7529 $A_7(t)$.9974 .9949 .9924 0066. .9797 .9636 .9283 .8613 .7605 .6361 A₆(t) .9974 .9949 .9924 6686. .9774 .9474 8808 .7721 .6347 .4901 9 A_S(t) .9974 .9949 .9923 .9895 .9680 .9058 .7894 .6362 .4762 .3340 .9870 A4(t) .9974 .9947 9166. .6419 .4621 .3086 .1938 .8151 .9371 $A_2(t)$ $A_3(t)$.9973 .9934 .4473 .9735 .8540 .6543 .2802 .1641 .0913 .9861 $A_n(t)$ for nt = 100.0665 .9954 .9817 .9158 .2464 .1313 .6792 .4307 .0324 .9551 A₁ (t) .0418 .9719 .9081 .8255 .7355 .4085 .2020 .0938 .0181 .0077 Table 7 $A_n(t)$. 25 .75 .5

Table 8 $A_n(t)$ for $\eta t = 120$

8	A _∞ (t)	. 9979	9366.	.9938	.9917	.9836	9726	1.96.7	0096.	.9524	.9449
10	A ₁₀ (t)	8766.	9366.	.9936	9166.	.9836	.9756	.9665	.9531	.9293	.8883
6	A ₉ (t)	8766.	9366.	. 9936	9166.	.9836	.9751	.9633	.9415	.9007	.8349
~	A ₈ (t)	8766.	9366.	9866.	9166.	.9835	.9734	.9544	.9152	.8471	.7500
7	A ₇ (t)	8766.	9366.	.9936	9166.	.9829	.9677	.9320	.8627	.7585	.6305
9	A ₆ (t)	8766.	9366.	.9936	.9915	.9804	.9507	.8825	.7709	.6304	.4836
s	A ₅ (t)	8766.	9366.	. 9935	1166.	9026.	9006.	.7890	.6331	.4712	.3284
4	A4(t)	8766.	.9955	.9927	.9885	.9388	.8153	.6399	.4585	.3046	.1902
8	A ₃ (t)	9266.	.9941	.9871	.9747	.8546	.6532	.4451	.2776	.1619	9680.
2	A ₂ (t)	.9957	.9822	.9557	.9164	.6788	.4295	.2450	.1302	.0657	.0320
n 1) A ₁ (t)	.9721	.9982	.8255	.7354	.4080	.2015	.0934	.0416	.0180	9200.
	$A_{\mathbf{n}}(\mathbf{t})$.25	5.	.75	1.	2.	3.	4.	5.	. 9	7.

.9722 .9655 .9982 .9947 .9929 .9859 .9790 .9589 .9524 .9964 8 A₁₀(t) .9980 .9961 .9927 .9859 .9790 8046. .9579 .9337 8909 .9944 10 A₉(t) .9859 .9674 .8350 .9980 1966. .9944 .9927 .9785 9455 .9034 6 A₈(t) .9858 .9980 .9767 .9961 .9580 9119 .8477 .9944 .9927 .7477 œ A₇(t) .9980 .9345 1966. .9944 .9852 9026. .8636 .7568 .6263 .9927 A₆(t) 0866. 1966. .9944 .9926 .9825 .9531 .8837 .7700 .6272 4789 9 $A_{S}(t)$.9980 .9961 .9943 .9922 .9724 0606. .7887 .6308 .4676 .3244 S $A_3(t)$ $A_4(t)$.9980 0966. .9895 .3018 .9935 .9401 .8154 .6384 .4560 .1877 6266. .9946 .4435 .9878 .9755 .8550 .6524 2758 .1603 .0884 $A_2(t)$ 0966. .9826 .9562 .6785 .4286 .2440 .1294 .0652 .9168 .0316 A₁(t) .9083 .4076 .2011 .0414 .0179 9200. .8255 .7353 .0931 .9722 A_n(t) . 25 .75 .5

 $A_{n}(t)$ for nt = 140

Table 9

Table 10 $A_n(t)$ for nt = 160

8	$A_{\alpha}(t)$.9984	6966.	. 9953	.9938	.9877	.9816	.9756	1696.	.9639	.9581
10	A ₁₀ (t)	.9982	. 9965	.9950	. 9935	.9876	.9816	.9741	.9615	.9369	.8927
6	A ₉ (t)	.9982	. 9965	.9950	.9935	.9876	.9810	.9705	.9484	.9053	.8350
∞	A ₈ (t)	. 9982	3966.	.9950	. 9935	.9875	.9791	9096.	.9199	.8480	.7458
7	A ₇ (t)	. 9982	. 9965	.9950	. 9935	6986.	.9729	.9365	.8642	.7555	.6231
9	A ₆ (t)	.9982	. 9965	.9949	.9934	.9841	.9548	.8846	.7692	.6248	.4753
s	A ₅ (t)	.9982	3966.	.9949	.9930	.9738	.9100	.7884	.6291	.4649	.3214
4	A4(t)	.9982	.9964	.9940	.9903	.9410	.8155	.6373	.4541	.2997	.1858
8	$A_1(t) A_2(t) A_3(t)$.9980	.9949	.9883	.9761	.8553	.6519	.4423	.2745	.1592	.0876
7	A ₂ (t)	.9961	.9829	.9565	.9170	.6783	.4279	.2433	.1288	. 0648	.0314
n 1	A ₁ (t)	.9723	.9083	.8255	.7351	.4073	.2008	.0929	.0412	.0178	.0075
A _n (t)	λt	.25	s.	.75	1.	2.	3.	4.	5.	. 9	7.

9972 6366 0686 .9783 9866. 9945 .9677 .9626 9836 9730 A₁₀(t) .9983 8966. .9890 .9767 .9393 .8940 .9954 .9941 .9836 .9643 10 $A_9(t)$.9983 8966. .9729 .9508 .8348 .9954 .9890 .9067 .9941 .9831 6 $A_8(t)$.9983 8966. .9954 .9888 .9811 .9627 .9941 .9214 .8481 .7442 œ A₇(t) .9983 .9380 .7545 .6206 8966. .9954 .9941 .9882 .9746 .8647 A₆(t) .9983 .9954 .8853 .7686 .9562 .6228 .4725 1966. .9940 .9854 9 A₅(t) .9983 1966. .9953 .9936 .9749 .9107 .7881 .6277 .4629 .3191 2 $A_2(t) A_3(t) A_4(t)$ 9966. .6365 .9983 .9944 8066. .9417 .8156 .4527 .1844 .2981 Table 11 $A_n(t)$ for nt = 180.1583 .9981 .9951 .9965 .8555 .4414 .2735 .0869 .9887 .6514 .0645 .9830 .2427 .1284 .9962 .9567 .9172 .4274 .0312 .6781 A 1(t) .9723 .9083 .0927 8254 0411 .0177 .0075 .7350 .4070 . 2005 $A_n(t)$ = . 25 λt .75 .5

Table 12 $A_n(t)$ for nt = 200

	d	1	7	8	4	2	9	7	∞	6	10	8
	A _n (t)											
	γţ	A ₁ (t)	A ₂ (t)	A3(t)	A4(t)	A ₅ (t)	A ₆ (t)	A ₇ (t)	A ₈ (t)	A ₉ (t)	A ₁₀ (t)	A _∞ (t)
	.25	.9723	.9962	.9982	. 9983	.9983	.9983	.9983	. 9983	. 9983	. 9983	. 9988
	s.	.9083	.9831	.9953	8966.	6966.	6966	6966.	6966.	6966	6966.	.997
	.75	.8253	.9568	6866.	.9949	9366.	.9957	.9957	.9957	.9957	.9957	.9963
77	1.	.7348	.9173	8926.	.9913	.9940	.9945	.9945	.9945	.9945	.9945	. 9950
	2.	.4067	6119	.8557	.9423	.9757	.9864	.9892	6686.	1066	.9901	.9901
	3.	.2003	.4270	.6511	.8156	.9113	.9573	0926.	.9826	.9847	.9852	.9852
	4.	.0925	.2423	.4406	.6358	.7879	.8858	.9392	.9644	.9749	.9788	.980
	5.	.0410	.1280	.2727	.4515	.6266	.7681	.8650	.9225	.9526	9996.	.9756
	.9	.0177	.0642	.1576	. 2968	.4612	.6213	.7536	.8482	8206.	.9413	9706
	7.	.0075	.0310	.0864	.1832	.3172	.4703	.6185	.7429	.8347	.8950	.9662

V. SUMMARY AND CONCLUSIONS

Certain computational approaches were tried for obtaining availabilities for a device supported by only a finite backlog of spares, using the simple assumptions that failure and repair rates are constant. Real failure and repair distributions may be more complex, but the case considered is a good case for initial computational experiments.

Of the two approaches tried, neither proved entirely satisfactory in obtaining availabilities in a way that is fast and suitable for use with small-scale computational facilities, e.g. hand-held calculators. Also neither was effective over the entire range of failure rate and repair rate combinations that might be of interest.

Since an easily used, readily accessible, way to assess the impact of finite spares backlogs on availability is desirable in many mission planning contexts, further computational approaches should be tried.

The tables presented in section IV give availability values with which the result of such experiments can be compared.

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